



SAKARYA
ÜNİVERSİTESİ



Optimization of ultrasound-assisted extraction of cold-pressed pistachio meal proteins

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COST Action Meeting
FoodWaStop
Ancona, 24-25 January 2023



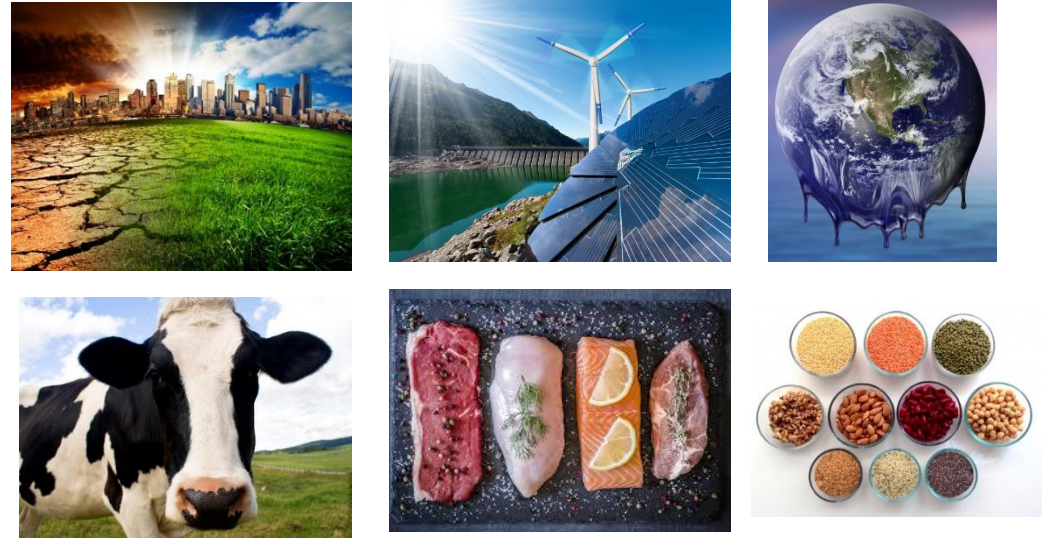
Motivation

- Environmental effects of food sector including livestock production
- Increasing world population
- Changes in dietary preferences
- Need of improving functional properties of proteins

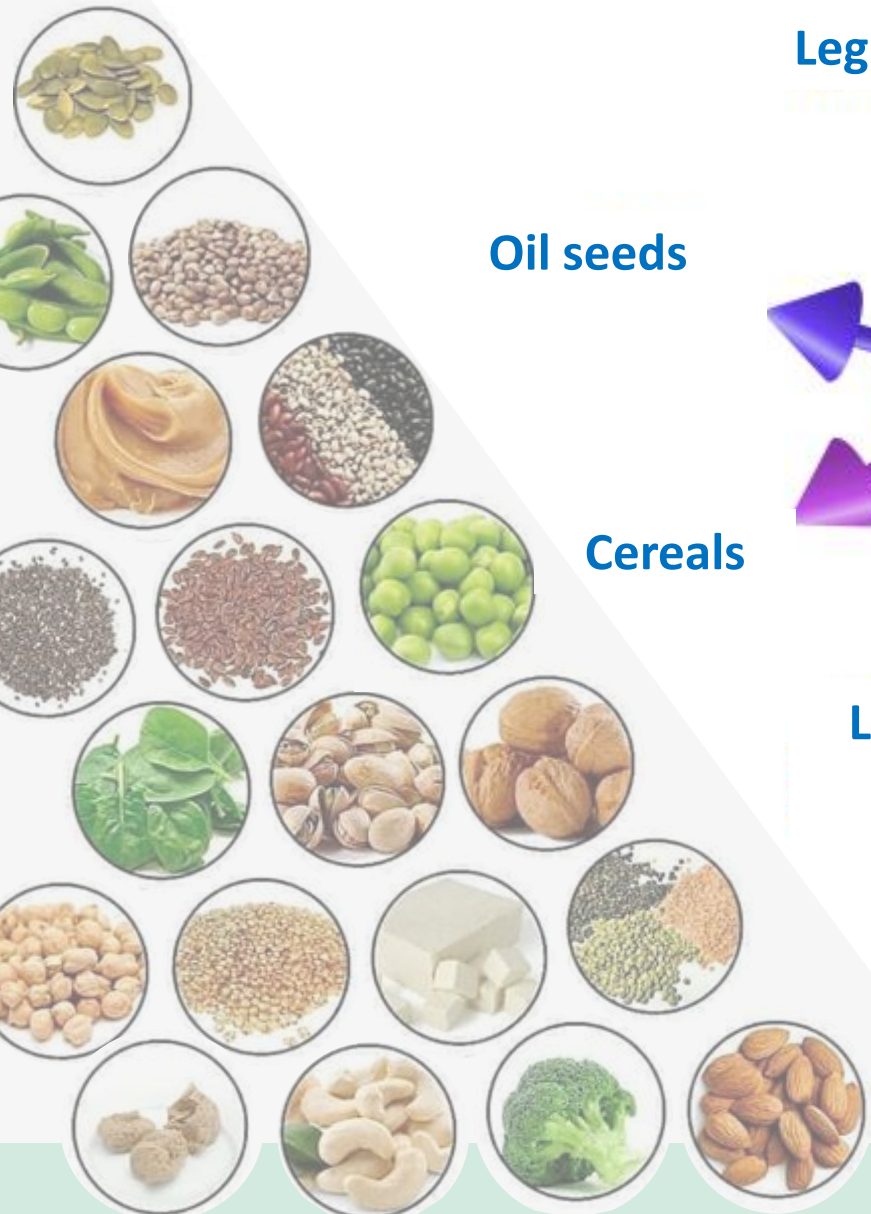


Alternative Protein Sources

Alternative Processing Technologies



Alternative Protein Sources



Oil seeds

Cereals

Legumes

Vegetables

Leaves

Micro and macro algae

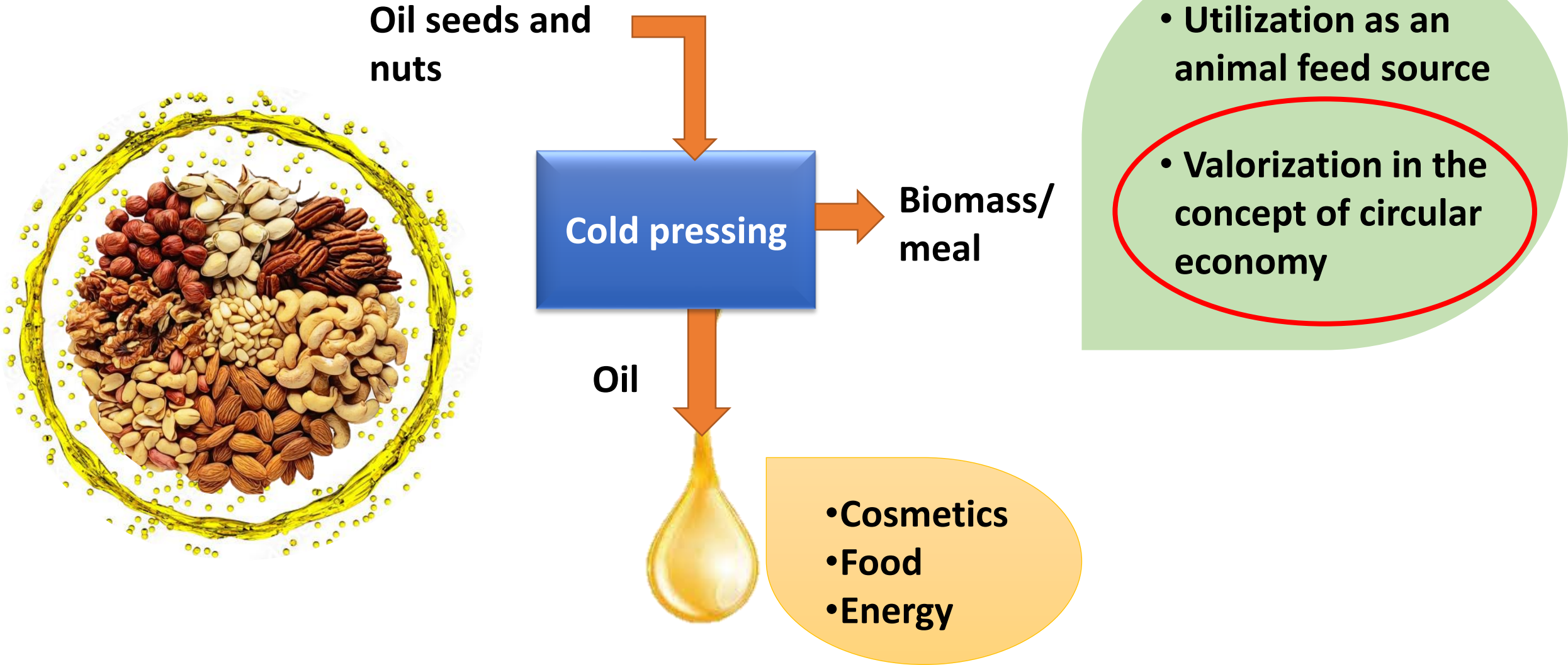
Food waste and by-products

Insects

Alternative protein sources

- Nutritional needs
- Efficient use of sources
- Development of new food ingredients
- Circular economy
- Sustainability

Residues from oil industry



Pistachio



Production

- 1- Iran (%53,2)
- 2- USA (%22,3)
- 3- Türkiye (12,7)

Ak vd. (2016)



Protein

% 20.16

Fat

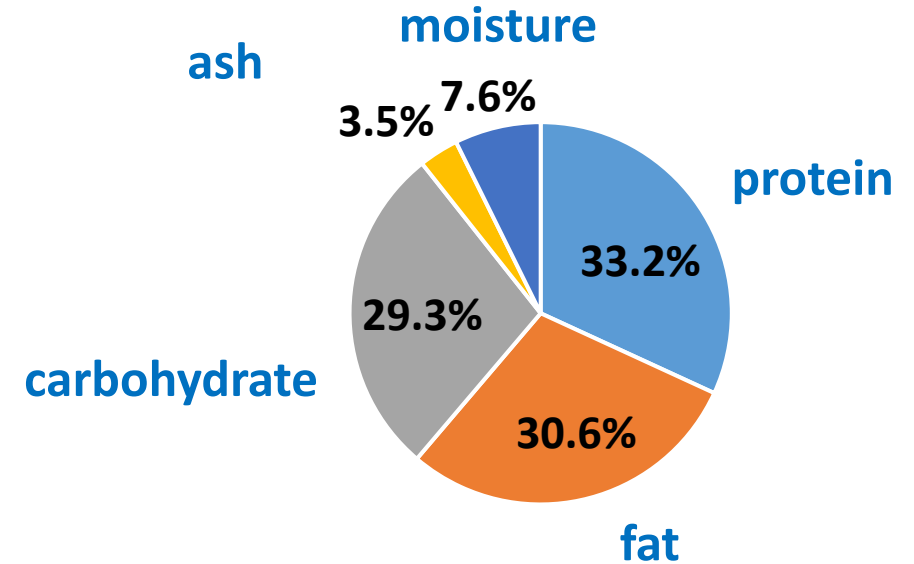
% 45.32

Carbohydrate

% 27.17

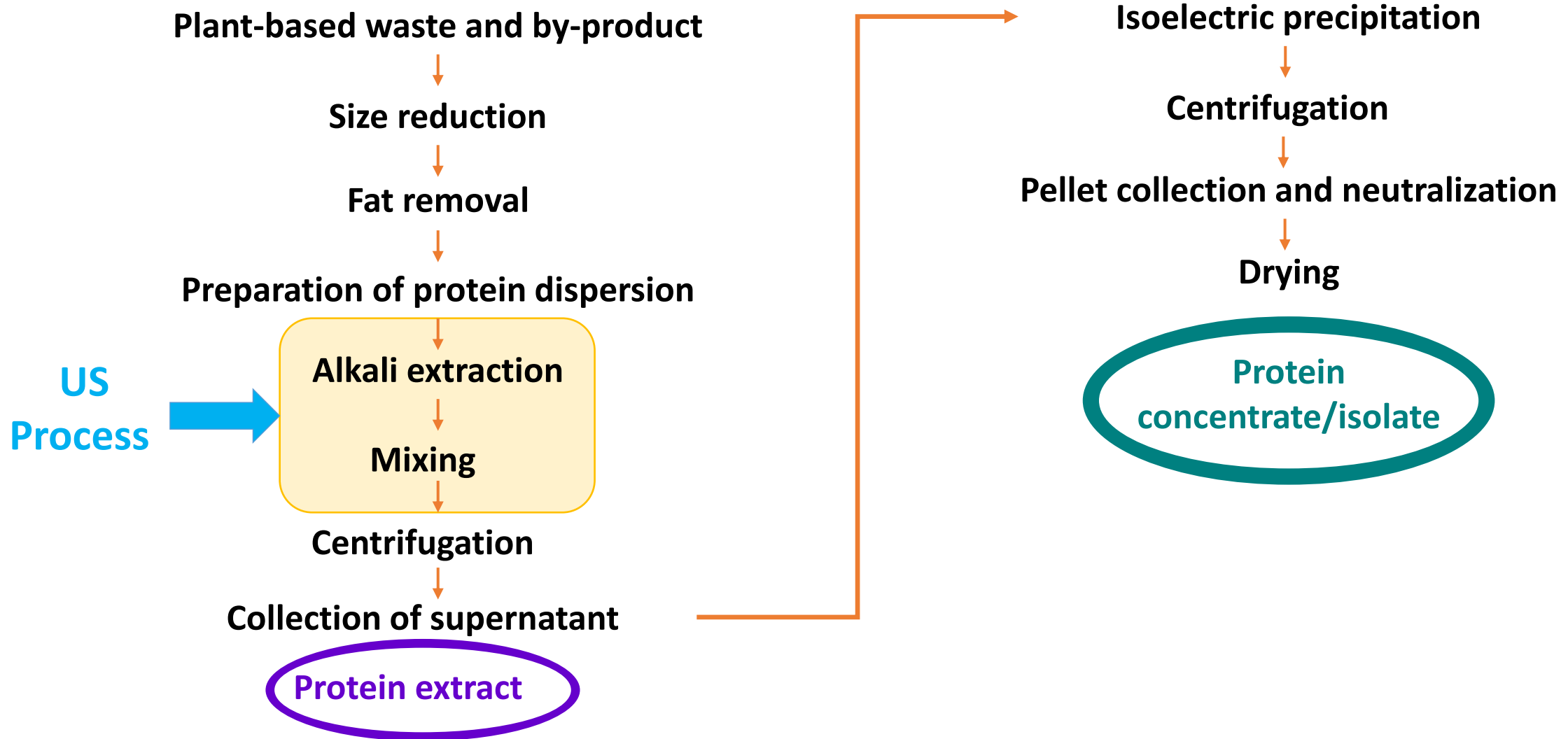
USDA (2018)

Pistachio meal



Salinas vd. (2021)

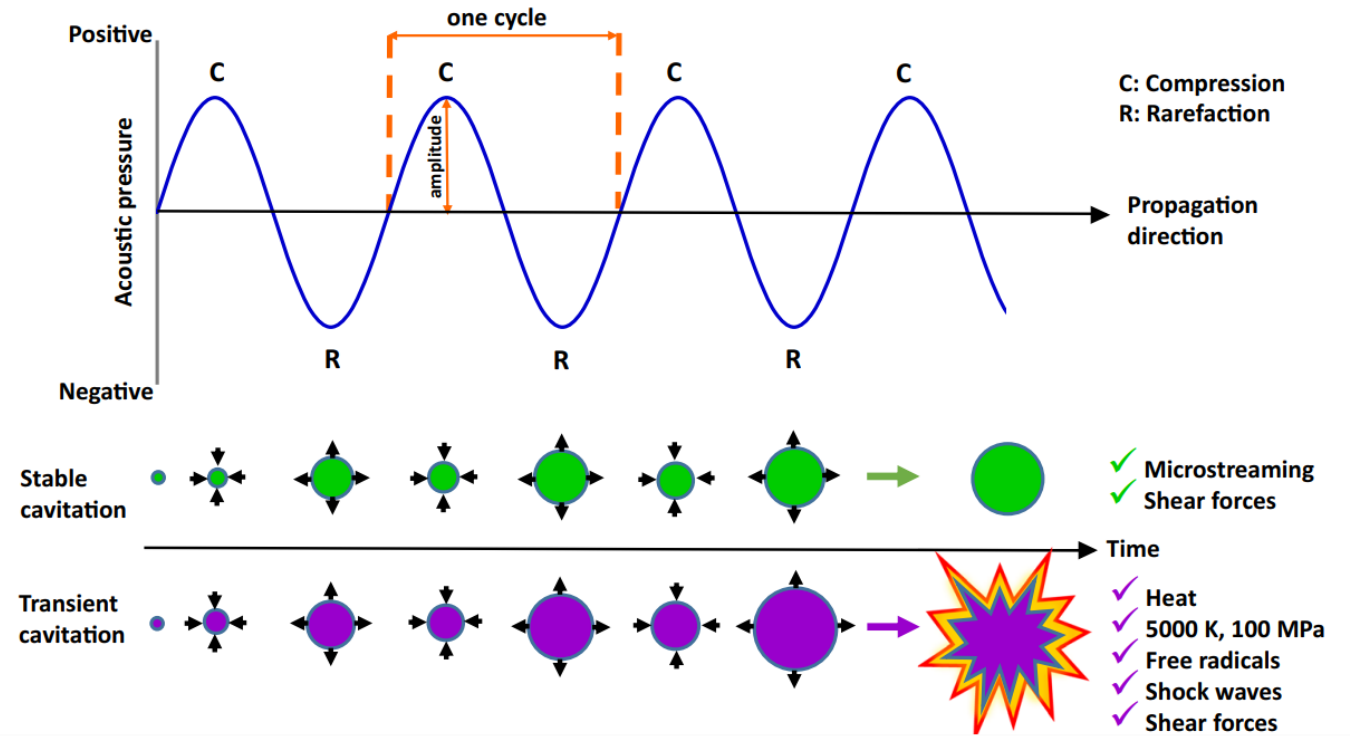
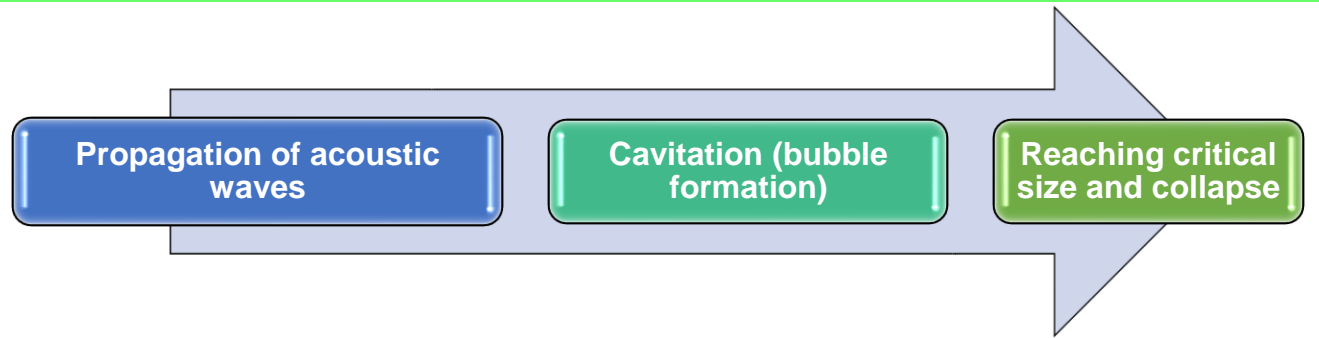
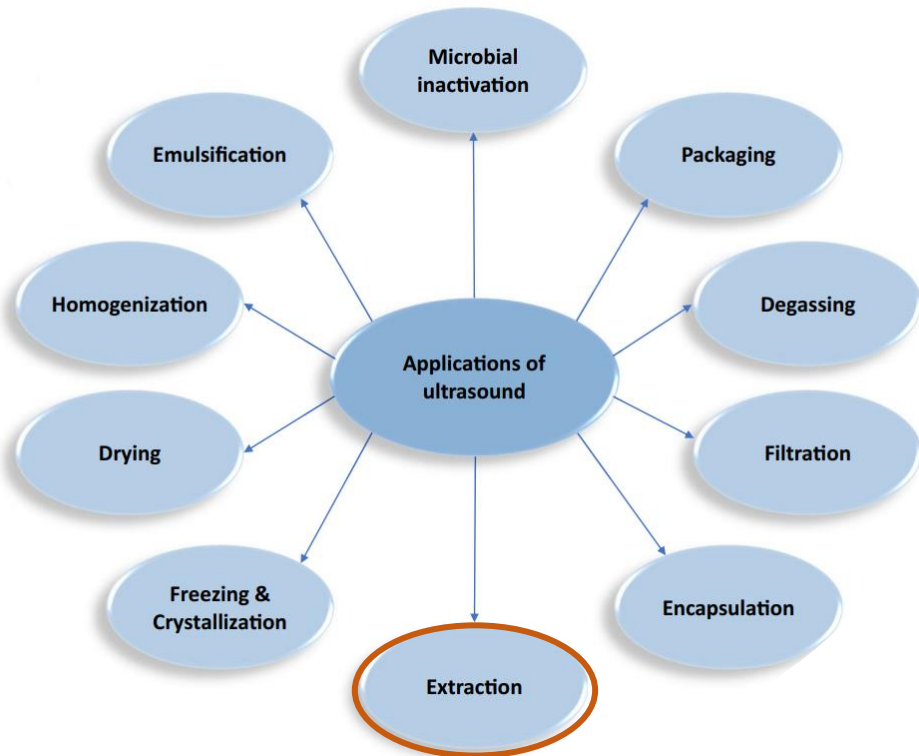
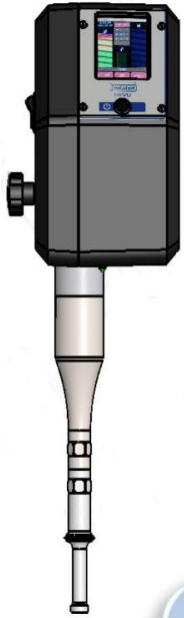
Protein extraction



Ultrasound process

✓ Sound waves beyond human hearing (14 Hz – 18 kHz)

✓ 20-100 kHz



Barbosa-Cánovas, G. V., Donsì, F., Yildiz, S., Candoğan, K., Pokhrel, P. R., & Guadarrama-Lezama, A. Y. (2021). Nonthermal processing technologies for stabilization and enhancement of bioactive compounds in foods. *Food Engineering Reviews*, 1-37.

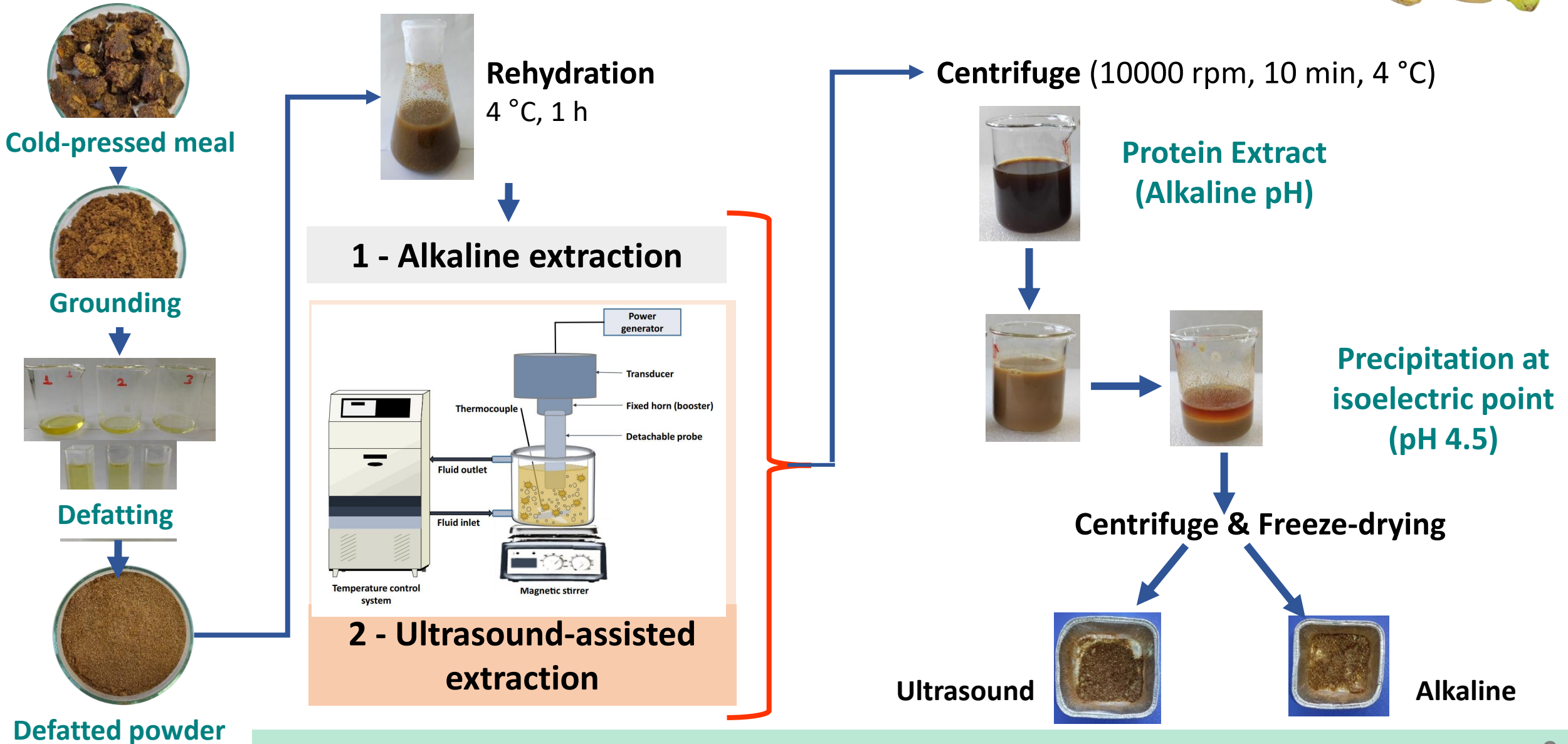
Research Question

Can ultrasound-assisted alkaline extraction improve the protein extraction yield from cold-pressed pistachio meal?

Optimization of ultrasound-assisted protein extraction for maximum protein yield



Materials and Methods

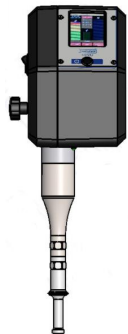


Optimization of extraction conditions

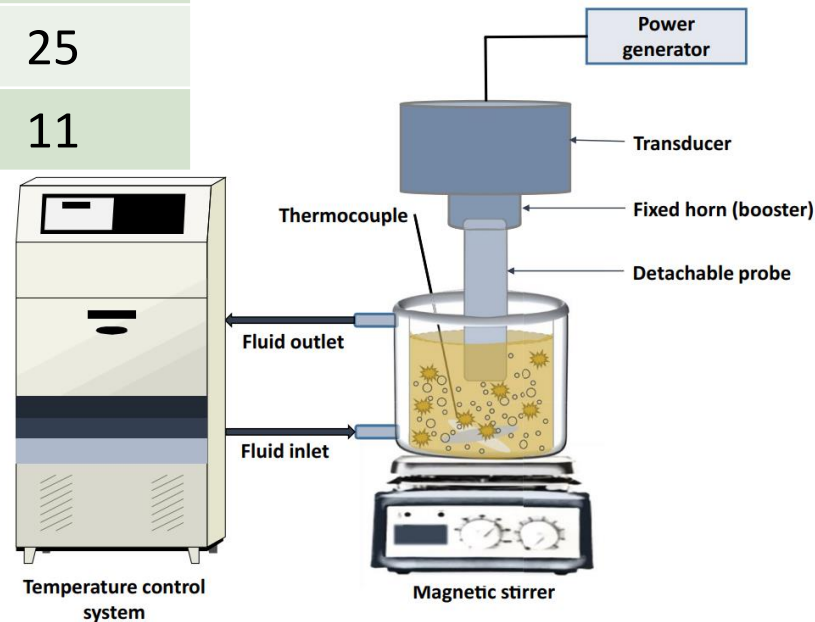
Ultrasound-assisted alkaline extraction (UDE)

Box-Behnken experimental design

Parameters	-1	0	+1
X_1 : Power (W)	200	400	600
X_2 : Time (min)	5	15	25
X_3 : pH	8	9,5	11



- Sonics, VCX750, Newtown, USA
- 13 mm probe
- Solid:liquid ratio: 1:10 (g/mL)
- Temperature control



Alkaline extraction (AE)

- Solid:liquid ratio: 1:10
- Power (optimal)
- pH (optimal)
- Time (optimal)



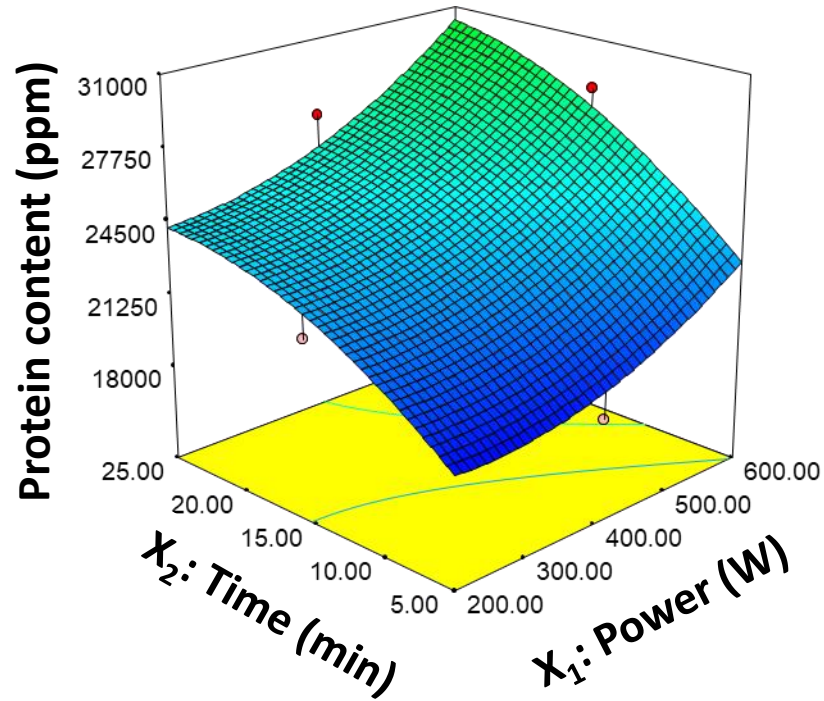
Optimization - ANOVA Table

Source	df	F value	p-value	
Model	9	15,60	0.0037	significant
X ₁ : Power	1	76,85	0.0003	
X ₂ : Time	1	20,72	0.0061	
X ₃ : pH	1	23,90	0.0045	
X ₁ .X ₂	1	0,19	0.6831	
X ₁ .X ₃	1	14,63	0.0123	
X ₂ .X ₃	1	0,02	0.8981	
X ₁ ²	1	1,27	0.3103	
x ₂ ²	1	1,39	0.2919	
x ₃ ²	1	1,23	0.3181	
Residual	5			
Lack of Fit	3	7,86	0.1150	not significant
Pure Error	2			
Cor Total	14			

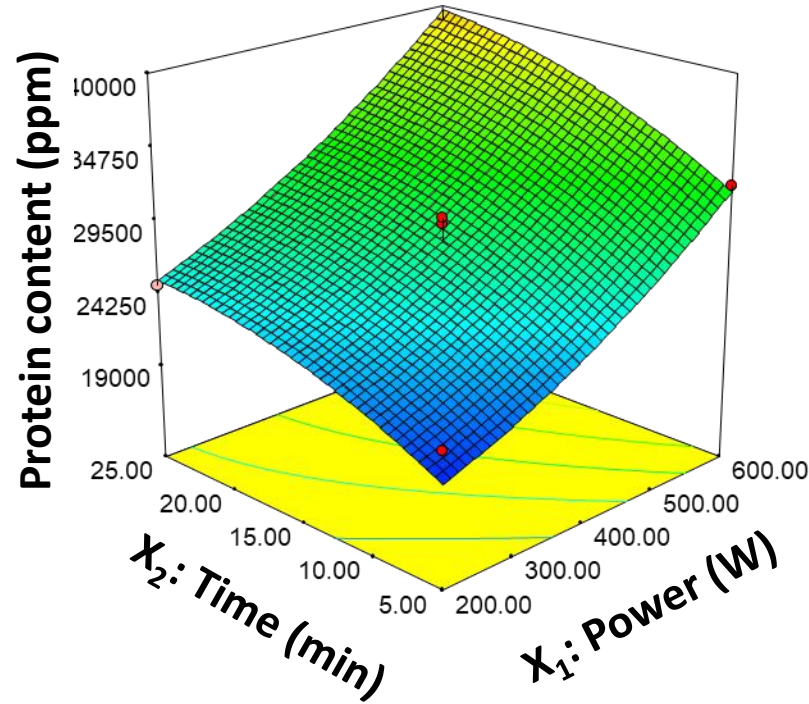
Std. Dev	2165.27
Ortalama	28347.22
C.V. %	7.63
R ²	0.96
R ² (adjusted)	0.90
R ² (predicted)	0.48

$$\text{Protein content (ppm)} = 28347,2 + 6710,9 * X_1 + 3484,4 * X_2 + 3742,2 * X_3 + 4140,6 * X_1X_3$$

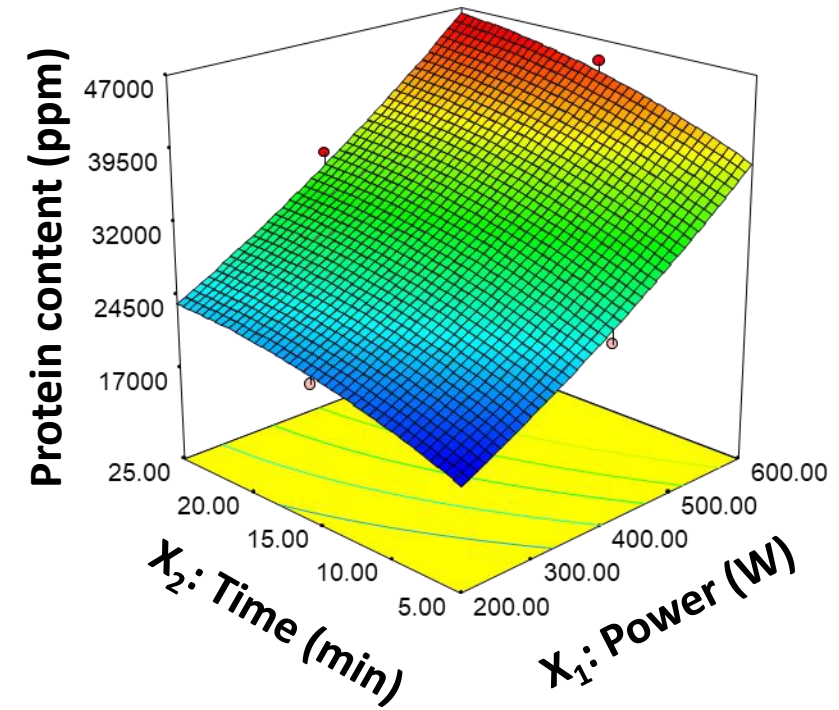
Optimization_pH



X_3 : pH 8



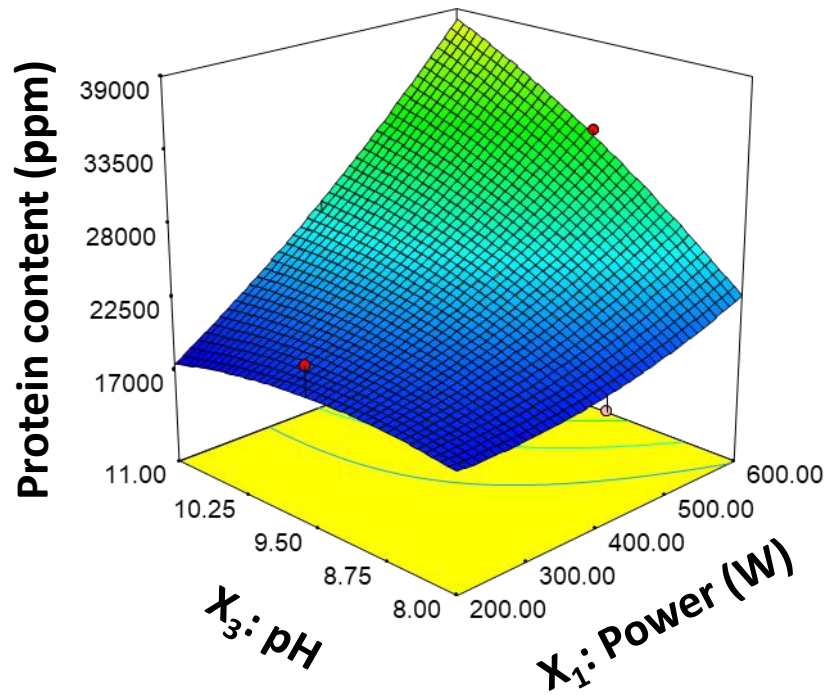
X_3 : pH 9.5



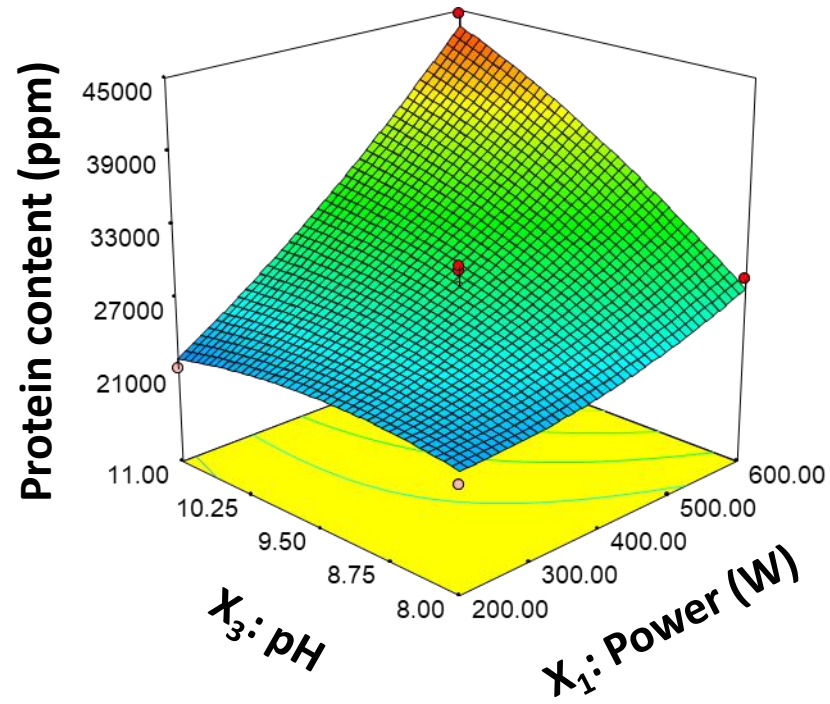
X_3 : pH 11



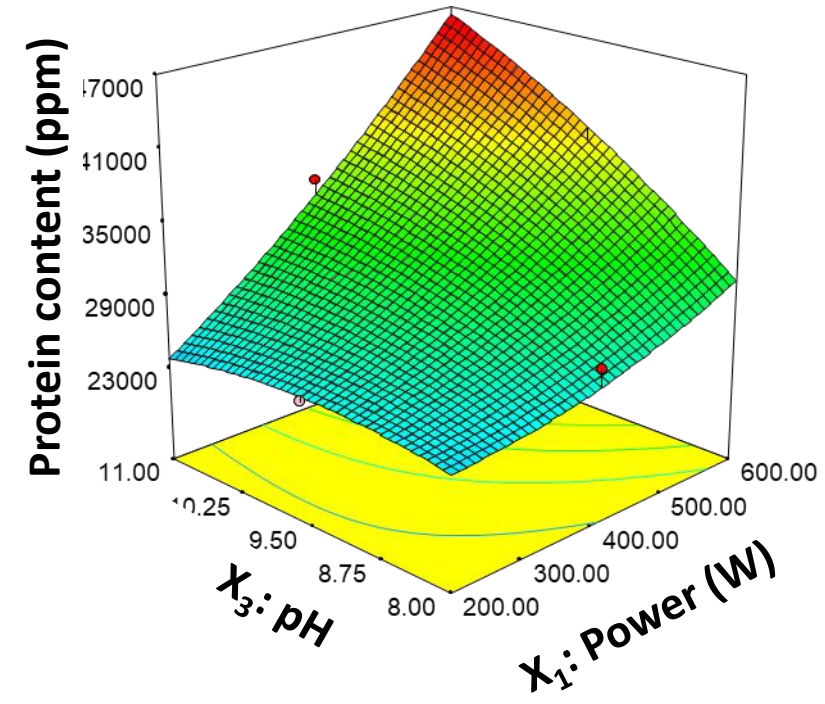
Optimization_Time



X_2 : 5 min



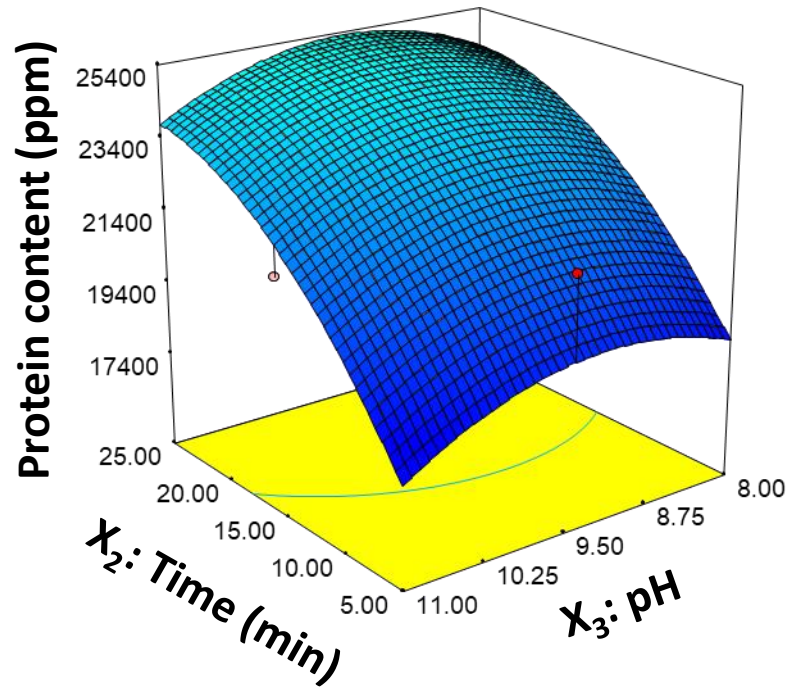
X_2 : 15 min



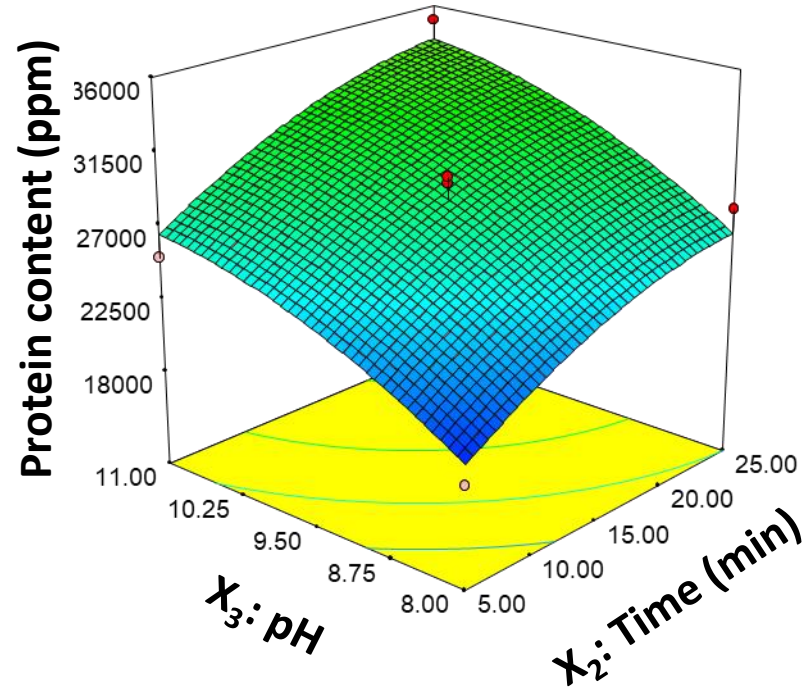
X_2 : 25 min



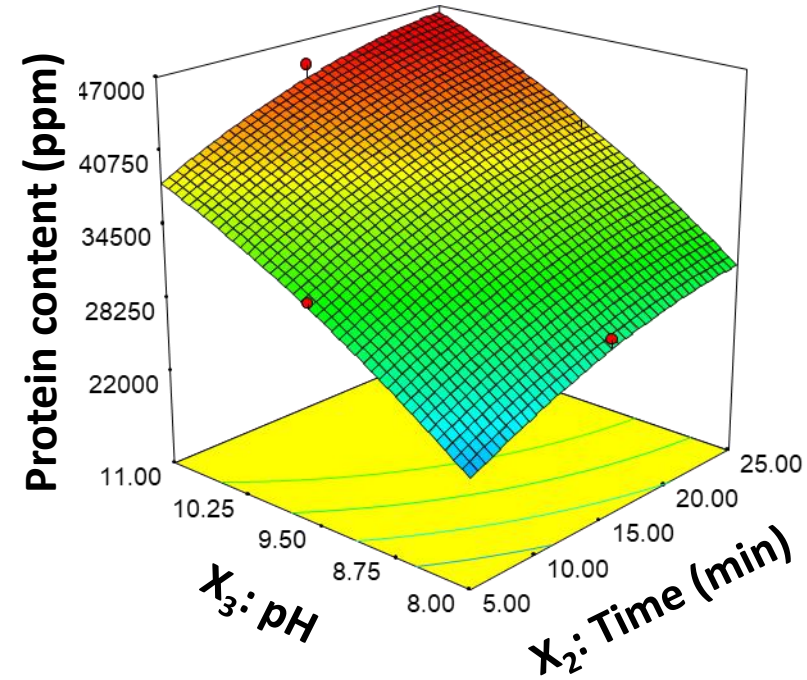
Optimization_Power



$X_1 : 200 \text{ W}$



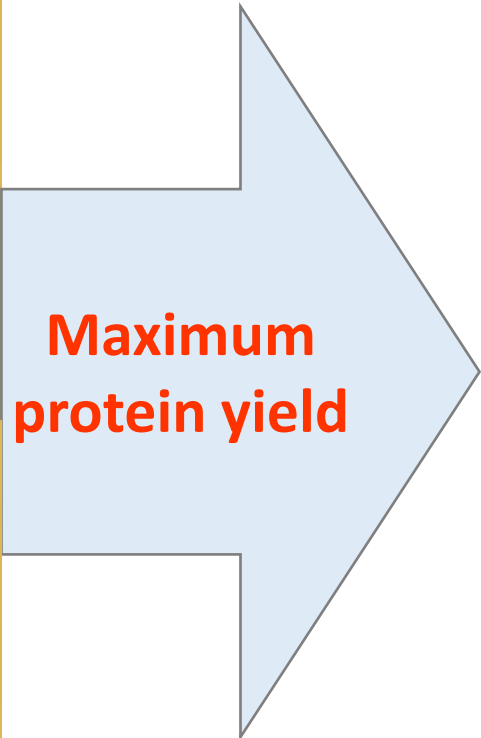
$X_1 : 400 \text{ W}$



$X_1 : 600 \text{ W}$



Optimization



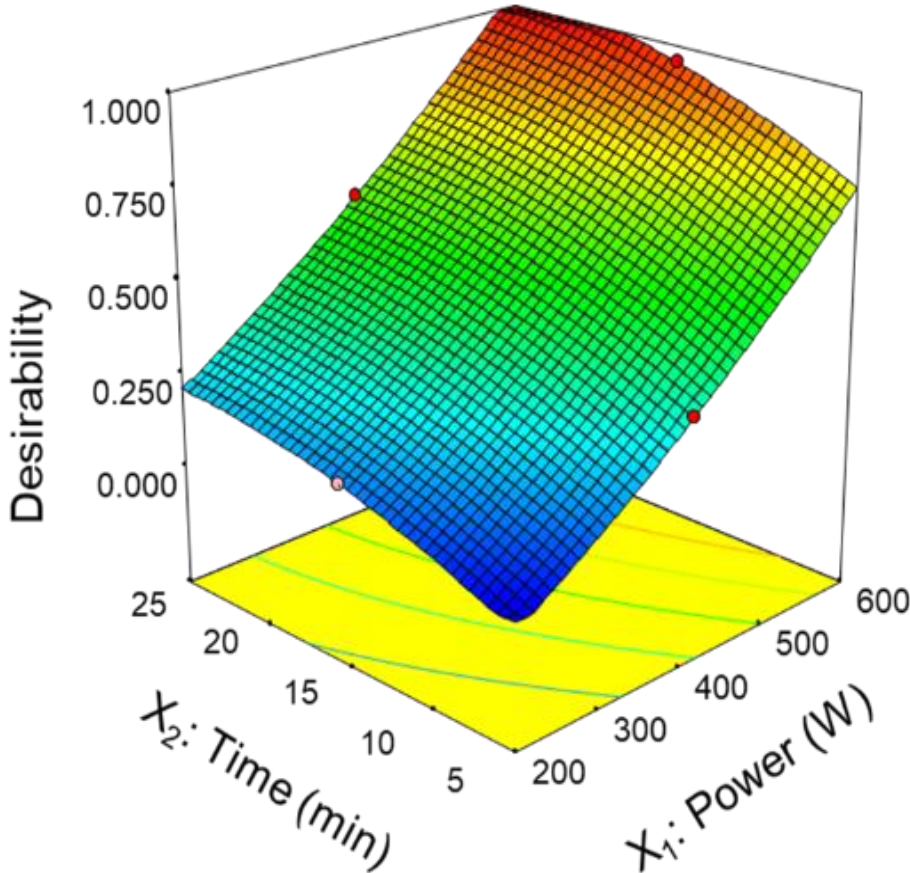
Optimal Conditions

Power: 595 W

Time: 19 min

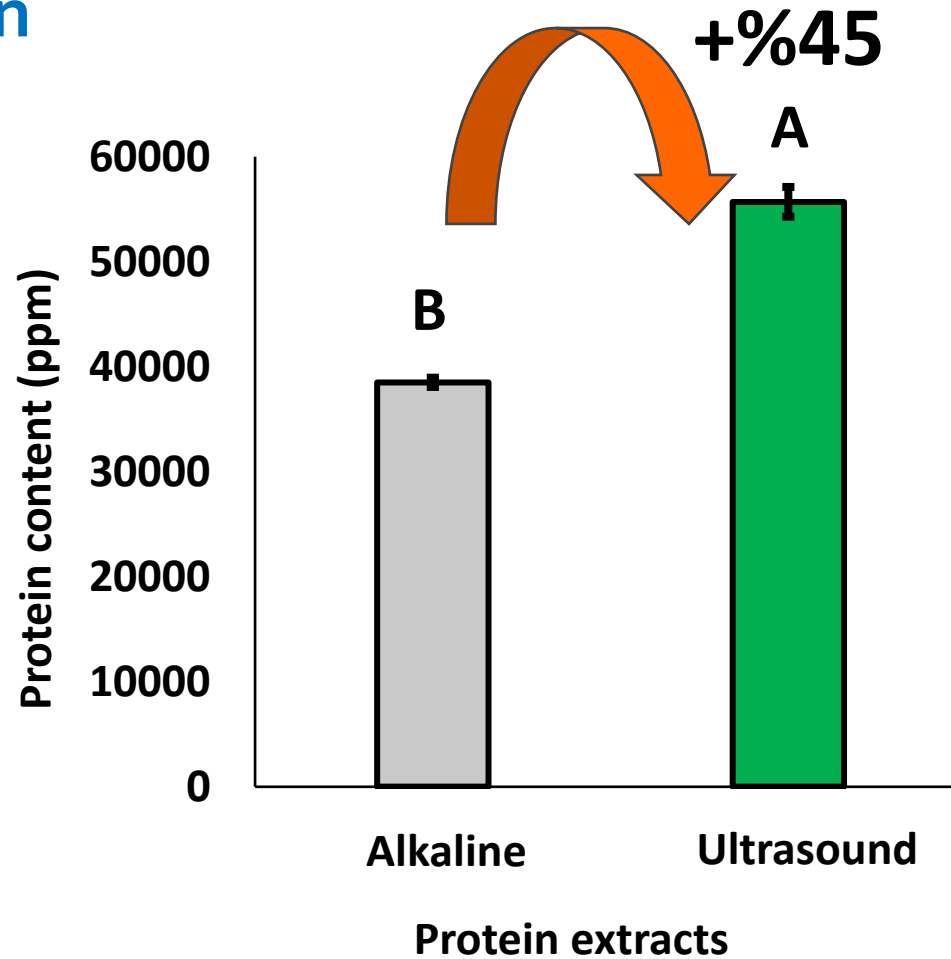
pH: 11

Desirability: 1.0





Validation



✓ **45% increase** in protein yield with UDE compared to conventional alkaline extraction

(Protein contents in the Protein Extracts by Bradford method)

Conclusions and Future Projection

- ✓ **Optimum UAE conditions: 595 W, 19 min, pH 11.**
 - ✓ **Higher protein extraction yields in shorter time by UAE.**
 - ✓ **Contribution to circular economy by valorizing the by-products from food industry**
 - ✓ **Development of environmentally friendly and sustainable production strategies.**
- ➔ **Investigation of functional and structural properties of proteins**



Possible Collaboration



Agri-Food Value Chain



New healthy and sustainable food products and processes

TOPIC ID: HORIZON-CL6-2024-FARM2FORK-01-2

Impact of the development of novel foods based on alternative sources of proteins

TOPIC ID: HORIZON-CL6-2024-FARM2FORK-01-7



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Thank you!



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