



ANTIFUNGAL EDIBLE COATINGS TO REDUCE DECAY AND MAINTAIN POSTHARVEST QUALITY OF CITRUS, PLUMS, AND POMEGRANATES

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Financiado por la Unión Europea
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ALERT

Fungicides

- Chemical residues on/in produce and released to the environment
- Legal restrictions in many countries
- Fungicide-resistant strains
- Consumer requirements, new markets

**Eco-friendly alternative strategies
to control postharvest diseases
and reduce losses**


- Fresh products are highly perishable, with short shelf-lives, being postharvest diseases the main cause that contributes to food waste



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WP0 – MANAGEMENT

WP Leader: UNIVPM (M1-M36)

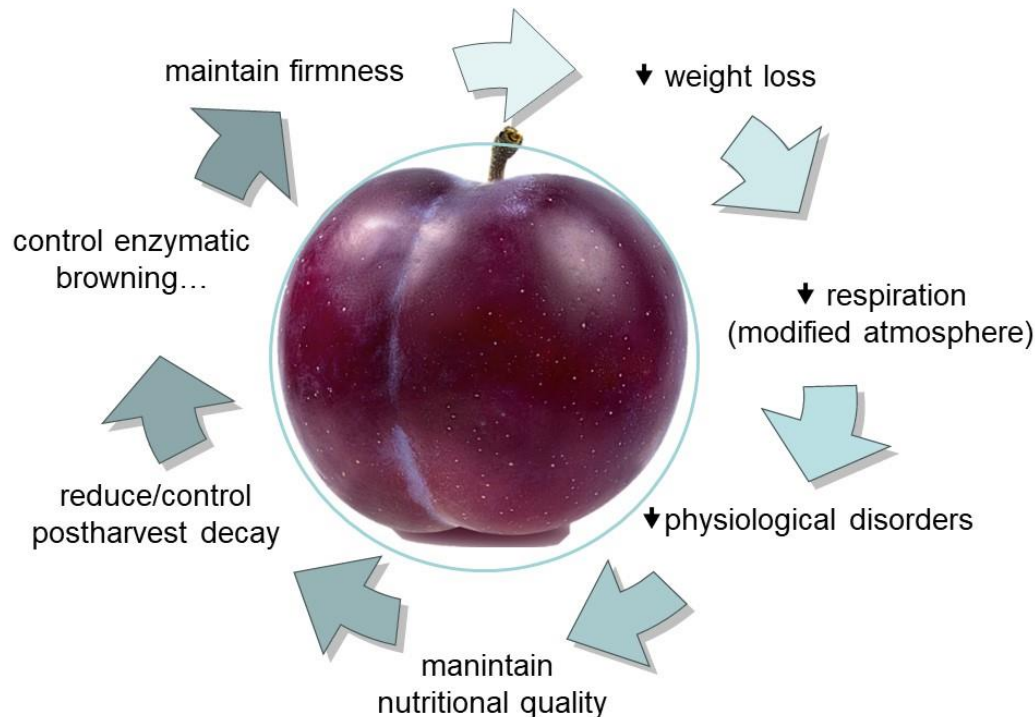
- WP1 - Physical means to extend shelf life of citrus and pomegranate
- WP2 – Natural compounds (antifungal edible coatings...)** to extend shelf life of **citrus, stone fruits**, berries, **pomegranate** and tomatoes
- WP3 – Biocontrol agents to extend shelf life of berries and stone fruits
- WP4 – Postharvest treatments on foodborne pathogens – preservation of tomatoes, cucumber, spearmint and basil
- WP5 – Packinghouse application** of postharvest strategies
- WP6 – ITC sensor, smart packaging, life cycle assessment
- WP7 – Monitoring fruit quality, safety, decay and waste**
- WP8 – Scaling up** manufacture of developed products and semi-commercial testing 
- WP9 – **Training activities** of food chain operations

WP10 – DISSEMINATION

WP Leader: ICACHEM (M1-M36)

Edible coating is a thin layer of edible ingredients, applied by immersion, spray,... that can be eaten with food

- ❑ Barrier to gases (O_2 y CO_2) and water vapor
- ❑ It allows the incorporation of active substances (antioxidants, antimicrobial agents, aromas, etc.)



□ Biopolymers with antimicrobial/antifungal activity

‣ chitosan, *Aloe vera*

□ Biopolymers require the incorporation of non-polluting antifungal ingredients

‣ Food additives and GRAS salts (Na, K, NH₄,...)

- Organic salts: sorbates, benzoates, paraben, silicates,...
- Inorganic salts: bicarbonates, carbonates,...

‣ Natural compounds: essential oils, plant extracts,...

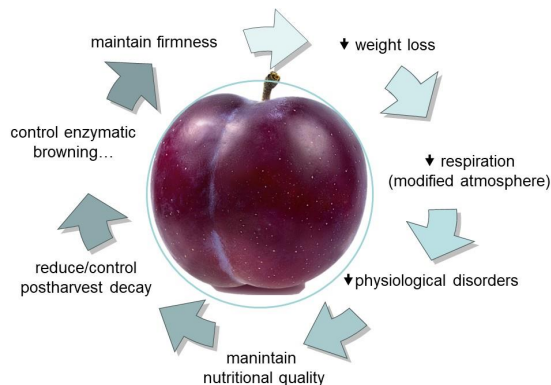
‣ Antifungal proteins and peptides

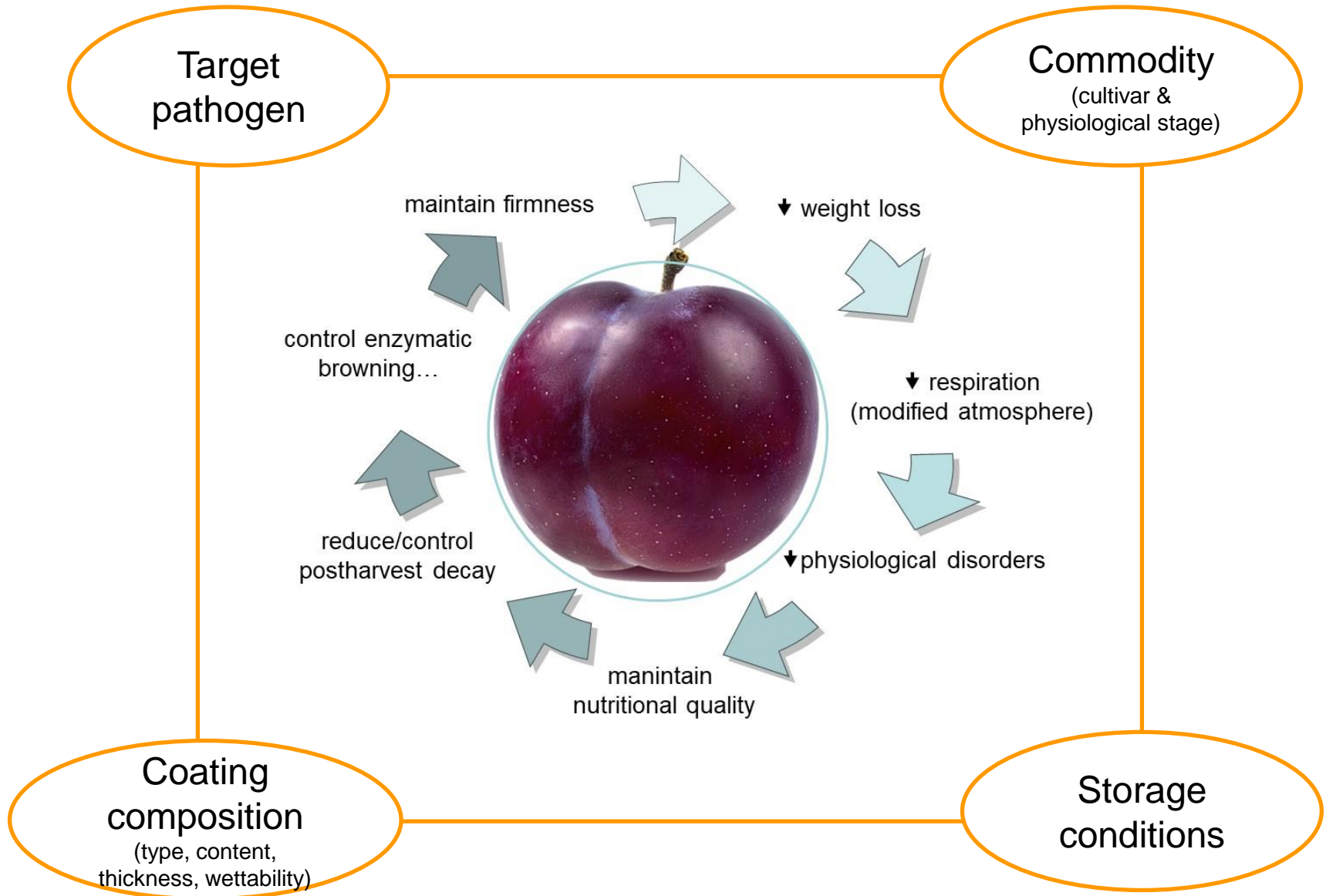
- Bacteriocins, lysozyme, nisin,...

‣ Metal-based nanoparticles

- Metals: Ag, Au,...
- Oxides: ZnO, SiO₂, TiO₂, Al₂O₃, Fe₃O₄, Fe₂O₃,...

‣ Biocontrol agents: antagonistic microorganisms





- To develop of novel antifungal edible coatings (AECs) for citrus, stone fruit and pomegranate able to control decay and maintain fruit quality during cold storage and shelf-life

In vitro screening of antifungal agents

Selection of essential oils (EOs), natural extracts, and GRAS salts to inhibit mycelial growth of target pathogens



Formulation

Optimization of coating formulations with selected agents

In vivo tests

Assessment of curative activity against postharvest diseases on artificially inoculated fruit incubated at 20°C

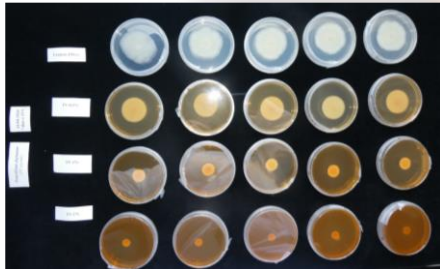


Cold storage and shelf-life

- Assessment of selected AECs to **control decay** on inoculated fruit during cold storage.
- **Quality evaluation** of fruit during cold storage followed by a short commercial shelf-life period at 20°C



Scaling up manufacture and packinghouse application of selected coatings



Volatile exposure method

EOs and pure volatiles

<i>Satureja montana</i> EO (AJ) Cinnamon EO (CN) Lemongrass EO (LG) Eugenol (EU) Geraniol (GE) Myrrh EO (MY)	5, 10, 20, and 40 μ L
Controls	sterile distilled water

Agar dilution method

Extracts and low volatility compounds

Green tea (GT) Cinnamon ext. (CN EXT) Artichoke ext. (AF) Vanillin (VA) Propolis ext. (PPE) Myrrh EO (MY)	0.5, 1.0, and 2.0% 0.062, 0.125, and 0.25% 0.5 and 1.0% 0.125, 0.25, and 0.5%
Controls	non-amended PDA plates

Agar dilution method

GRAS salts

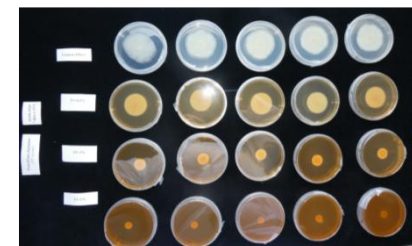
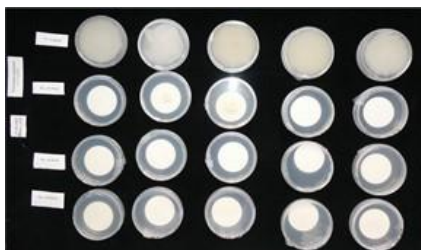
Sodium metabisulfite (SMBS) Potassium metabisulfite (PMBS) Aluminum sulfate (AIS) Aluminum potassium sulfate (AIPS)	0, 10, 20, 30, 50, and 100 mM
Controls	Non-amended PDA plates

Inoculation of plates with 20 μ L of *P. digitatum* (10^6 spores/mL)
P. italicum (10^6 esp/mL)
G. citri-aurantii (plug 5mm)
M. fructicola (10^4 esp/mL)

Incubation for 7 to 14 days at 25°C

Evaluation: Radial mycelial growth in each plate of two perpendicular fungal colony diameters

$$\% \text{ of mycelial growth inhibition} = (dc-dt)/dc * 100$$



- Essential oils (EOs), pure volatiles and plant extracts with concentrations selected to control major fungal pathogens of citrus and stone fruits

<i>P. digitatum</i>		<i>P. italicum</i>	
Cinnamon EO (CN)	20 µL	Cinnamon EO (CN)	10 µL
<i>Satureja montana</i> EO (SM)	20 µL	<i>Satureja montana</i> EO (SM)	10 µL
Eugenol (EU)	20 µL	Lemongras EO (LG)	10 µL
Geraniol (GE)	20 µL	Eugenol (EU)	10 µL
Propolis ext. (PPE)	0.5, 1.0%	Geraniol (GE)	10 µL
Vanillin (VA)	0.062, 0.25%	Propolis ext. (PPE)	0.5, 1.0%
		Vanillin (VA)	0.25%

<i>M. fruticola</i>		<i>G. citri-aurantii</i>	
Cinnamon EO (CN)	5 µL	Cinnamon EO (CN)	20 µL
<i>Satureja montana</i> EO (SM)	5 µL	<i>Satureja montana</i> EO (SM)	20 µL
Lemongras EO (LG)	5 µL	Lemongras EO (LG)	20 µL
Eugenol (EU)	5 µL	Eugenol (EU)	40 µL
Geraniol (GE)	5 µL	Geraniol (GE)	20, 40 µL
Vanillin (VA)	0.0625%	Vanillin (VA)	0.25%
Myrrth EO (MY EO)	0.25%		

- Sulfur-containing food additives and concentrations selected to control major fungal pathogen of stone fruits

<i>M. fruticola</i>	
Sodium metabisulfite (SMBS)	1, 5, 10, 50, and 100 mM
Potassium metabisulfite (PMBS)	
Aluminum sulfate (AIS)	
Aluminum potassium sulfate (AIPS)	

90-100% mycelial growth inhibition

growth inhibition

Formulation and selection of coating ingredients

Biopolymers: Hydroxypropyl methylcellulose (HPMC); Carboxy Methylcellulose (CMC); λ -Carrageenan (CARG); Starch (S); Citrus pectin (PEC)

Lipids: Beeswax; carnauba wax, mono-diglycerides of fatty acids (MDG)

Emulsifiers: stearic acid, palmitic acid, oleic acid, lecithin

Antifungal agents: selected EOs and extract



Control (water)

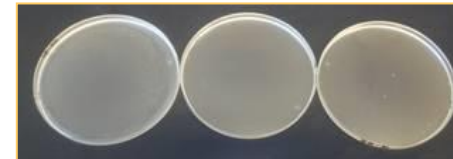
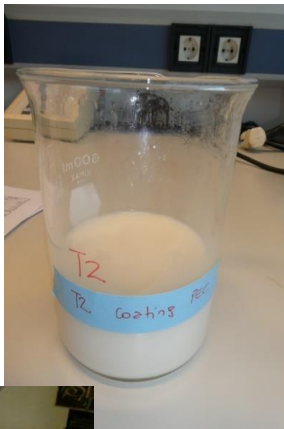
PEC-BW (coating w/o antifungal)

AEC with antifungal

Concentrations

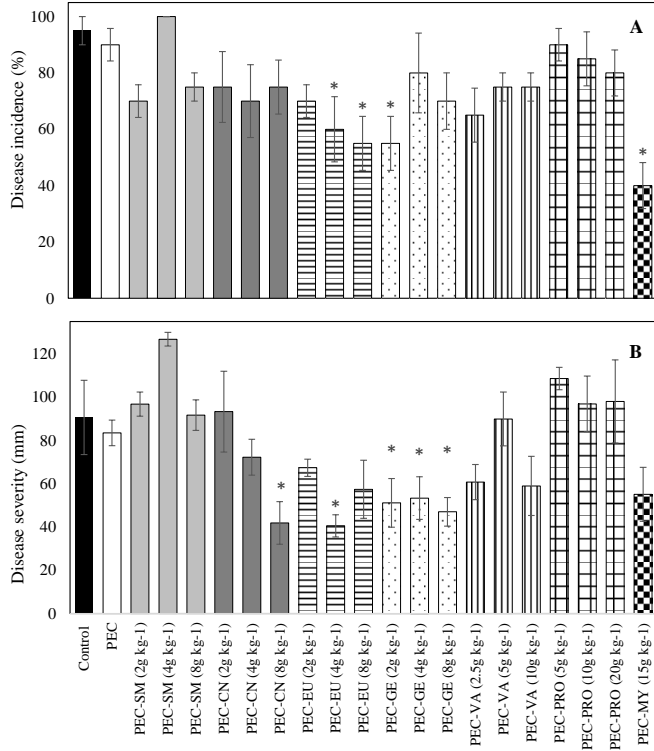
Cinnamon EO (CN)
Satureja montana EO (SM)
 Eugenol (EU)
 Geraniol (GE)
 Propolis (PRO)
 Vanillin (VA)
 Myrrh EO (MY)

0,2, 0,4, 0,8%
 0,5, 1,0, 2,0%
 0,25, 0,5, 1,0%
 1,5%

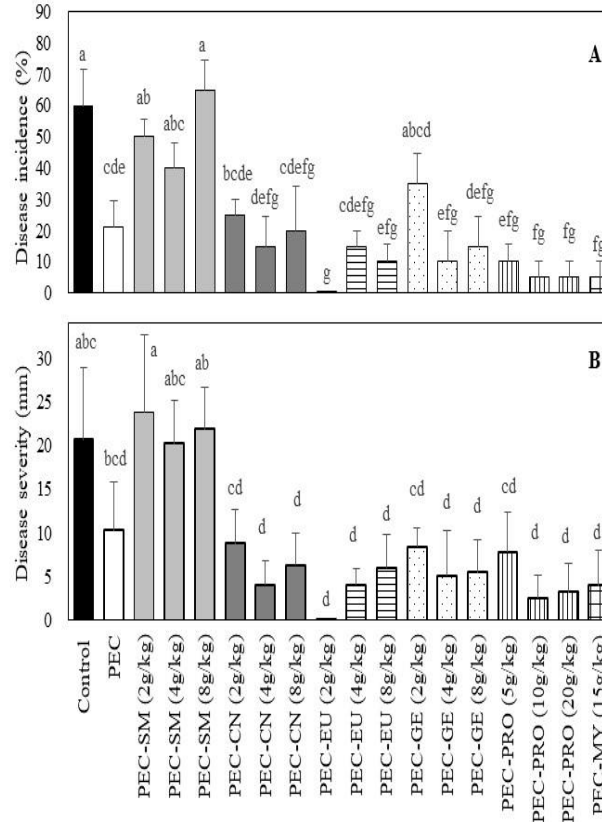


- ✓ Emulsion stability and viscosity
- ✓ Film forming properties
- ✓ Fruit wetting, tacking, and appearance

Penicillium digitatum – 8 days at 20 °C



Geotrichum citri-aurantia – 20 days at 20 °C



Effective AECs reduced **green mold** incidence and severity of 'Valencia' oranges in the range 38-40% and 40-55%, respectively, compared to control samples after 8 days at 20 °C

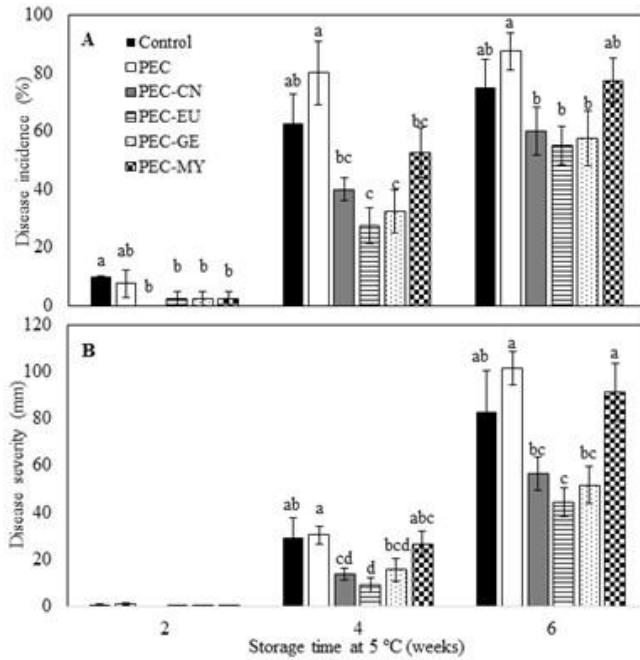
Effective AECs reduced **sour rot** incidence and severity by 75 to 100% compared to uncoated oranges after 20 days of incubation at 20 °C



In vivo assay – curative activity at 20 °C

activity at 20 °C

Penicillium digitatum – cold storage

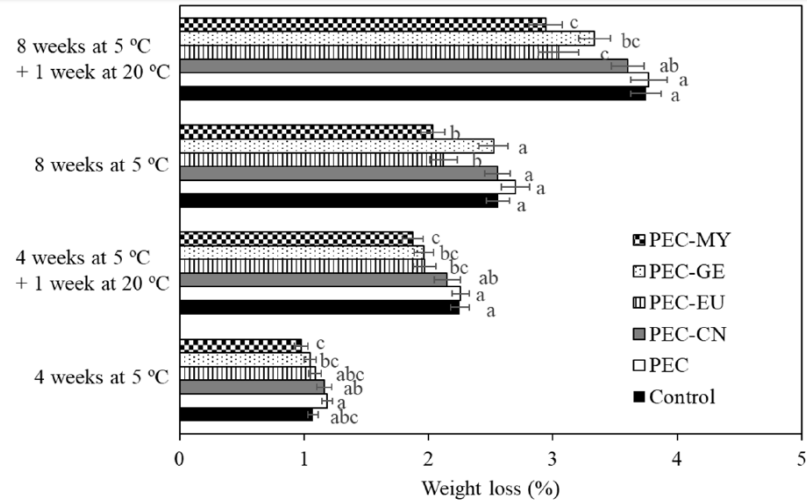


In vivo assay – curative activity at 5 °C

curative activity at 5 °C

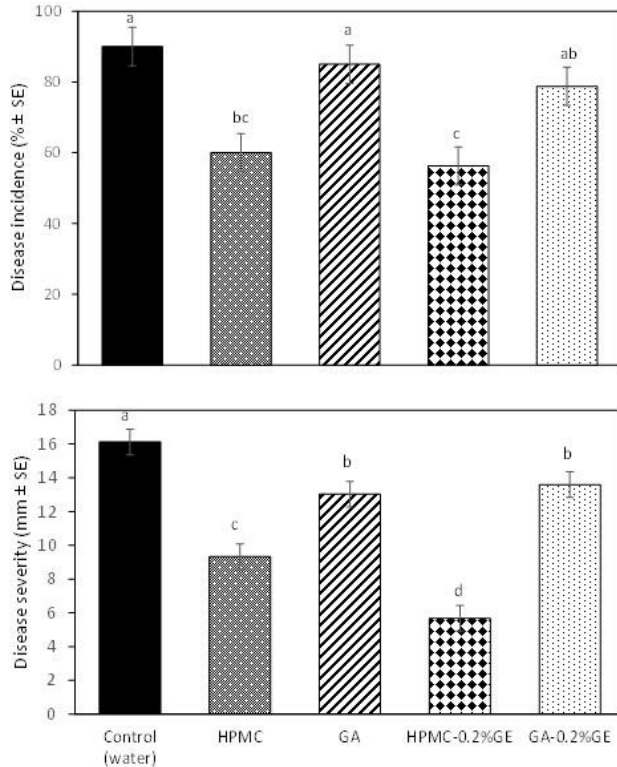
The most effective coatings reduced **green mold** incidence and severity of 'Valencia' oranges in the range 35-50% compared to control samples after 6 weeks of cold storage

Coatings satisfactorily **reduced weight loss, maintained the quality, and improved fruit gloss** of long-term cold-stored oranges



✓ Overall, **eugenol-enriched pectin coatings** performed best in terms of postharvest quality preservation and decay control, showing potential as a safe, bio-based alternative to conventional waxes containing synthetic fungicides for the management of citrus postharvest green mold and sour rot

Monillinia fructicola –
5 weeks at 1 °C



During cold storage, the HPMC-0.2% geraniol (GE) coating was the most effective to reduce **brown rot** incidence (30% disease reduction) and severity (60% reduction) compared to control samples after 5 weeks of storage at 1°C

HPMC-based coatings maintained **better fruit color and firmness** and significantly **reduced weight loss and chilling injury symptoms** manifested as flesh bleeding, even after a simulated storage period of 3 days at 7 °C after 8 weeks of cold storage at 1 °C and before shelf life at 20 °C, which is within the so-called 'killing temperature zone' in terms of plum physiological disorders.

✓ Overall, the **HPMC coating containing 0.2% GE** showed the greatest potential for commercial use as it controlled brown rot incidence and severity and reduced weight and firmness loss in plums with no negative effects on the physicochemical and sensory quality of treated fruits



Natural fungal decay caused by latent (crown decay) and wound (wound decay) pathogens in 'Mollar de Elche' pomegranates during cold storage and shelf-life period

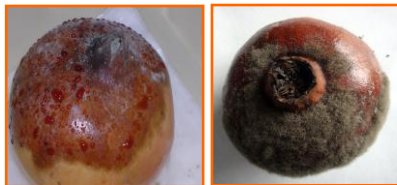
Storage Time	Treatment ^a	Storage period ^d			
		External decay		Internal decay	
		% Incidence	Severity Index (0-4) ^b	% Incidence	Severity Index (0-3) ^c
8 weeks at 5°C + 1 week at 20°C	CONTROL	4.17 ± 2.08 a	0.67 ± 0.33 a	0.00 ± 0.00 a	0.00 ± 0.00 a
	HPMC-CW-SB	2.08 ± 2.08 a	0.67 ± 0.67 a	2.08 ± 2.08 a	0.67 ± 0.67 a
	HPMC-BW-SB	0.00 ± 0.00 a	0.00 ± 0.00 a	0.00 ± 0.00 a	0.00 ± 0.00 a
	HPMC-CW-SB + MAP	4.17 ± 4.17 a	1.00 ± 0.50 a	0.00 ± 0.00 a	0.00 ± 0.00 a
	HPMC-BW-SB + MAP	0.00 ± 0.00 a	0.00 ± 0.00 a	0.00 ± 0.00 a	0.00 ± 0.00 a
	Uncoated + MAP	6.25 ± 3.60 a	0.83 ± 0.44 a	4.17 ± 2.08 a	0.00 ± 0.00 a
	FLUDIOXONIL	4.17 ± 2.08 a	1.33 ± 0.88 a	4.17 ± 2.08 a	1.00 ± 0.58 a
15 weeks at 5°C + 1 week at 20°C	CONTROL	35.42 ± 5.51 a	1.41 ± 0.21 a	22.92 ± 7.51 a	1.78 ± 0.20 a
	HPMC-CW-SB	20.83 ± 9.08 ab	1.17 ± 0.17 a	10.42 ± 4.17 a	1.17 ± 0.17 a
	HPMC-BW-SB	16.67 ± 2.08 abc	1.39 ± 0.06 a	8.33 ± 4.17 a	1.00 ± 0.58 a
	HPMC-CW-SB + MAP	2.08 ± 2.08 d	1.00 ± 0.58 a	2.08 ± 2.08 a	0.33 ± 0.33 a
	HPMC-BW-SB + MAP	18.75 ± 6.25 abc	1.17 ± 0.08 a	14.58 ± 7.51 a	1.06 ± 0.53 a
	Uncoated + MAP	8.33 ± 2.08 bcd	1.33 ± 0.33 a	2.08 ± 2.08 a	0.67 ± 0.67 a
	FLUDIOXONIL	6.25 ± 3.61 cd	1.17 ± 0.60 a	6.25 ± 0.00 a	2.00 ± 0.58 a

^aCONTROL: uncoated; HPMC: hydroxypropyl methylcellulose; BW: beeswax; CW: carnauba wax; SB: sodium benzoate.

^bExternal decay severity index: 0 = no decay; 1 = decay lesion < 1 cm²; 2 = 1 cm² < decay lesion < 25% of rind surface; 3 = decay lesion on 26-50% of rind surface; and 4 = decay lesion > 50% of rind surface.

^cInternal decay severity index: 0 = none; 1 = slight; 2 = moderate; and 3 = severe.

For each type of decay and storage time, means in columns with different letters are significantly different by Fisher's protected LSD test ($P < 0.05$) applied after an ANOVA. Data is presented as means ± standard error (SE).



The combination a **HPMC-BW-SB coating + modified atmosphere packaging (MAP)** was the most promising treatment as it **reduced weight loss and decay**, without negatively affecting the fruit physicochemical and sensory quality during long term cold storage and shelf-life of 'Mollar de Elche' pomegranate

Lab scale



Pilot plant scale



Commercial scale



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Nectarines
Plums
Pomegranates
Citrus



Article

Natural Pectin-Based Edible Composite Coatings with Antifungal Properties to Control Green Mold and Reduce Losses of 'Valencia' Oranges

María Victoria Alvarez ^{1,2}, Lluís Palou ^{2,*}, Verónica Taberner ², Asunción Fernández-Catalán ², Maricruz Argente-Sanchis ², Eleni Pitta ^{2,3} and María Bernardita Pérez-Gago ²

Article

Hydroxypropyl Methylcellulose and Gum Arabic Composite Edible Coatings Amended with Geraniol to Control Postharvest Brown Rot and Maintain Quality of Cold-Stored Plums

Zahra Sadat Asgarian ^{1,2}, Lluís Palou ², Ricardo Felipe Lima de Souza ², Paloma G. Quintanilla ^{2,3}, Verónica Taberner ², Rouhollah Karimi ^{1,4} and María Bernardita Pérez-Gago ^{2*}

1
2
3
4
5
6



Article

Postharvest Application of Novel Bio-Based Antifungal Composite Edible Coatings to Reduce Sour Rot and Quality Losses of 'Valencia' Oranges

María Victoria Alvarez ^{1,2}, María Bernardita Pérez-Gago ², Verónica Taberner ², Laura Settler-Ramirez ², Victoria Martínez-Blay ² and Lluís Palou ^{2*}



Article

Antifungal Hydroxypropyl Methylcellulose (HPMC)-Lipid Composite Edible Coatings and Modified Atmosphere Packaging (MAP) to Reduce Postharvest Decay and Improve Storability of 'Mollar De Elche' Pomegranates

Bruno Di Millo ^{1,2}, Victoria Martínez-Blay ¹, María B. Pérez-Gago ¹, Maricruz Argente-Sanchis ¹, Amparo Grimal ¹, Elena Baraldi ² and Lluís Palou ^{1,*}



Article

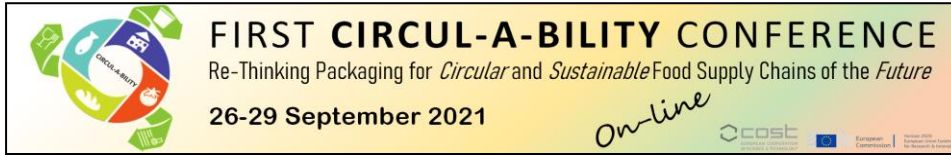
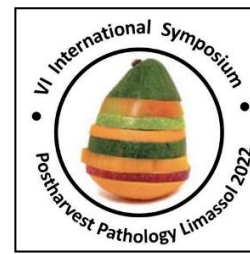
Postharvest Application of Potato Starch Edible Coatings with Sodium Benzoate to Reduce Sour Rot and Preserve Mandarin Fruit Quality

Lourdes Soto-Muñoz ^{1,2}, María B. Pérez-Gago ¹, Victoria Martínez-Blay ¹ and Lluís Palou ^{1,*}

Article

Postharvest Treatments with Sulfur-Containing Food Additives to Control Major Fungal Pathogens of Stone Fruits

Victoria Martínez-Blay, Verónica Taberner, María B. Pérez-Gago  and Lluís Palou ^{*}



5 Orals
9 Posters



5 Workshops organized by StopMedWaste Partners



Curso técnico de especialización

Factores pre y poscosecha para la conservación de la granada

ELX

Estación Experimental Agraria de Elche
Ctra. Elche a Dolores, Km. 1
03290 ELX (ALICANTE) Telf. 966907980

Del 07/03/2023 al 07/03/2023

programa

martes 07/03/23

16:00 a 19:00 Epidemiología y control de las podredumbres de poscosecha de la granada.

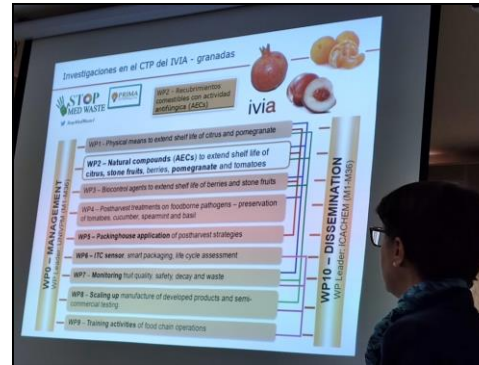
Dr. LLUÍS PALOU. Centre de Tecnologia Postcollita (CTP), IVIA.

16:00 a 19:00 Fisiología y tecnología poscosecha de la granada.

Dra. MARÍA B. PÉREZ-GAGO. Centre de Tecnologia Postcollita (CTP), IVIA.



Workshops to the Spanish sector



II Jornada Poscosecha de Cítricos

14 de septiembre de 2023 - Valencia -

Inscripciones abiertas

Evento presencial y online

Organizan:

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Instituto valenciano
de investigaciones agrarias

Poscosecha

II JORNADA POSCOSECHA DE CÍTRICOS

La Comunidad Valenciana es la primera zona productora y exportadora de cítricos en España. En este contexto, resulta fundamental extender la vida comercial de estos productos en condiciones óptimas de calidad así como reducir las pérdidas en las diferentes fases de la cadena de manipulación, transporte y distribución, y ampliar la época de comercialización de cada variedad. Por ello, podemos afirmar que la poscosecha, culminación de los esfuerzos realizados durante el cultivo, es una etapa clave en la cadena de valor de la cítricultura valenciana.

Por ello, el Instituto Valenciano de Investigaciones Agrarias (IVIA) y Poscosecha.com organizan la II Jornada Poscosecha de Cítricos que tendrá lugar el jueves 14 de septiembre, de 15:30 a 19:00 h, en el Salón de actos del IVIA. El objetivo de la Jornada es que sea un punto de encuentro anual entre la comercialización, la industria, la distribución y la investigación y un foro de discusión entre los principales actores de la cadena de valor. Para ello se realizará un análisis comercial y técnico de la campaña anterior y se presentarán las previsiones y novedades comerciales en poscosecha para la próxima campaña cítrica.

Además, como partner de investigación español, el Centro de Tecnología Poscosecha (CTP) del IVIA presentará el proyecto europeo StopMedWaste, financiado dentro del programa PRIMA, cuyo objetivo principal es la preservación de frutos cítricos y productos hortofrutícolas mediterráneos frescos con estrategias de poscosecha innovadoras que garanticen la seguridad del consumidor y la reducción del desperdicio alimentario y de la aplicación de pesticidas químicos sintéticos.







EVENTO PRESENCIAL Y ONLINE



Acknowledgements

- This research was funded by The Partnership for Research and Innovation in the Mediterranean Area (**PRIMA Programme 2019, StopMedWaste project**) and the **Spanish "Agencia Estatal de Investigación"** (PCI2020-112095).
- **DECCO Ibérica S.A.U.** _ Dr. Clara Montesinos & Dr. Elena Sanchís
- Hard work of **many students, post-docs and visitor scholars.**

Stays at the IVIA	
Dr. Annamaria Mincuzzi	 UNIVERSITÀ DEGLI STUDI DI BARI ALDO MORO
Panayiota Xylia	 Cyprus University of Technology

IVIA stays in other SMW groups		
Dr. Paloma Quintanilla		 UNIVERSITÀ POLITECNICA DELLE MARCHE
Ricardo Lima di Souza (Ph.D)		 UNIVERSITÀ DEGLI STUDI DI TORINO





Thanks for your attention!!

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